

## 2019 REALTORS® Legislative Meetings & Trade Expo SHUTTLE BUS SPONSORSHIP - *Terms and Agreement*

It is understood that Hall-Erickson, Inc. is representing the NATIONAL ASSOCIATION OF REALTORS®. The following agreement is based on the 2019 REALTORS® Legislative Meetings & Trade Expo to be held in Washington, DC, May 15-16, 2019.

### **Shuttle Bus Sponsorship:**

- Shuttle service is scheduled to begin on Tuesday, May 14th through Saturday, May 18th with routes between three hotels: Marriott Wardman Park, Omni Shoreham & Washington Hilton.
- Sponsor's company name and logo will appear on all shuttle bus route signage located at each hotel (pending signed agreement by **Wednesday, April 3rd**).
- Full page, 1-color ad (provided by Sponsor) in the official **Program & Expo Guide** (pending signed agreement by **Wednesday, April 3rd**).
- Sponsor's name and logo included on the Shuttle Information Page in the official **Program & Expo Guide** (pending signed agreement by **Friday, March 8th**).
- Recognition on NAR Mobile Application Shuttle schedule.

### **Sponsor's Responsibilities:**

- Provide REALTORS® Show Management with a company logo for use in the sponsorship promotion. Deadline for submitting logo is **Wednesday, April 3rd**.
- Adhere to all dates, deadlines and artwork formats as outlined in confirmation package.

### **Show Management Responsibilities:**

- Production of hotel route signage for hotels.
- Provide confirmation package with instructions and deadlines.

**Investment . . . . . \$2,500**

### **Terms:**

- Full payment with signed contract

**Cancellation Policy:** *This Sponsorship Agreement is entered into as of the date of the Sponsor's signature below. Sponsor is responsible for meeting all details and deadlines outlined in the Confirmation Letter as well as full payment with Agreement or upon receipt of invoice. This Agreement is binding and any attempt to cancel all or part of this Sponsorship Agreement shall result in the forfeit of 100% of the sponsorship fee.*

*In the event that Sponsor's Contract for Exhibit Space is cancelled or terminated for any reason, this Sponsorship Contract shall automatically and concurrently terminate. If such cancellation or termination is due to Sponsor engaging in any illegal activity or activity otherwise prohibited under the terms of the Contract for Exhibit Space, NAR shall retain sponsorship fee and Sponsor hereby waives any claim for refund or other reparation-pertaining to such cancellation. In the case of cancellation by NAR for reasons other than illegal or prohibited activity by Sponsor, NAR shall issue sponsor a refund of sponsorship fee. This contract shall be interpreted under the laws of the United States and Illinois. Any dispute arising out of or relating to this Agreement shall be filed in the appropriate Federal or State Court located in Cook County, Illinois.*

**Sponsoring Company** \_\_\_\_\_ **Booth #** \_\_\_\_\_

**Signature** \_\_\_\_\_  
Sponsoring Company Representative                      Print Name                      Date

**Please Send All Sponsorship Details / Requirements To:** \_\_\_\_\_  
(Name of person providing your sponsorship materials)

**Email:** \_\_\_\_\_ **Phone:** \_\_\_\_\_

**SELECT PAYMENT METHOD: FULL PAYMENT DUE WITH ORDER**

☐ **Check** (*make check payable to: NAR Expo*)

**TOTAL ORDER:** \_\_\_\_\_

☐ **Credit Card** (*Check here to have invoice sent with online credit card payment information.*)

**Remit Signed Form With Payment To:**

Fred Champagne | NAR Expo c/o Hall-Erickson, Inc. | 98 E. Chicago Avenue, Suite 201 | Westmont, IL 60559

**Phone:** 800.752.6312 | **Fax:** 630.434.1216 | **E-mail:** [nar@heiexpo.com](mailto:nar@heiexpo.com)