

## Mobile App Sponsorship Packages

# 5,384 Total Users at the 2019 REALTORS® Legislative Meetings & Trade Expo. Figures in red are 2019 analytics.

## Green Package \$FREE



Logo on Exhibitor Listing Features exhibitor logo on Exhibitor Listing



Logo on Booth Space Add value to your booth space and feature your company logo



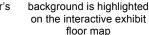
PDF Handouts on Exhibitor Listing Deliver your handouts in digital format

## **Enhanced Exhibitor Listing \$275**

Includes Bold Listing in print directory and link from online listing



Exhibitor Directory Row Highlighting Row highlight draws attention to the exhibitor's listing in the exhibitor directory 4.045 Clicks on Exhibitors



8,356 Map Opens

**Exhibit Hall Map** 

**Booth Highlight** 

Exhibitor's booth space

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CoreLog c (615)

### 4,045 Clicks on Exhibitors 8

8,356 Map Opens

#### Includes Enhanced Exhibitor Listing & Sponsor Logo on event signage 254.517 Banner 134.468 Dashboard visits 128.182 Mv Schedule opens Ad Impressions Win Your **o** a My Schedule 😑 🕚 **Own Drone!** S CRES Monday, May 14 > Take your own birds-eye view footage of listings Sponsored by CRES Real Estate E&O + ClaimPrevent® Visit Booth #801 自己 🍫 CRES insurance services Do you have superior Real Estate Errors and Secondary Opening Splash Screen My Schedule Watermark Full Screen App Weighted Rotating **Multimedia Video** Exclusive placement Banner Ad Landing Page Message Includes a downloadable The app sponsor is features sponsor logo on Banner ads rotate at the Features products and featured at various times the app Schedule Page top of the app Dashboard services or show specials. video message on the when the app is opened page, and click through Leads users to Exhibitor Exhibitor Listing or refreshed to the Landing Page Listing or webpage

To purchase Mobile App Sponsorship Packages please contact Angela Chybik or Jennifer Ibe at 800-752-6312 or nar@heiexpo.com.

MOBILE APP SPONSORSHIP PACKAGES
Please select one of the Mobile App Packages shown below:
Enhanced Exhibitor Listing (\$275 Investment)
Gold Level Sponsorship ( <i>\$5,500 Investment</i> )
Total of Order: \$

	Date:		
Company Name:		Booth Number:	
Contact Name:	Contact Signature:		
Address:	E-Mail:		
City:	State:	Zip:	
Phone:	Fax:		
On Site Contact ( <i>Name &amp; Cell #</i> )			

**Cancellation Policy**: This Sponsorship Agreement is entered into as of the date of the Sponsor's signature above. Sponsor is responsible for meeting all details and deadlines outlined in the Confirmation Letter as well as full payment with Agreement or upon receipt of invoice. This Agreement is binding and any attempt to cancel all or part of this Sponsorship Agreement shall result in the forfeiture of 100% of the sponsorship fee.

In the event that Sponsor's Contract for Exhibit Space is cancelled or terminated for any reason, this Sponsorship Contract shall automatically and concurrently terminate. If such cancellation or termination is due to Sponsor engaging in any illegal activity or activity otherwise prohibited under the terms of the Contract for Exhibit Space, NAR shall retain sponsorship fee and Sponsor hereby waives any claim for refund or other reparation pertaining to such cancellation. In the case of cancellation by NAR for reasons other than illegal or prohibited activity by Sponsor, NAR shall issue sponsor a refund of sponsorship fee. This contract shall be interpreted under the laws of the United States and Illinois. Any dispute arising out of or relating to this Agreement shall be filed in the appropriate Federal or State Court located in Cook County, Illinois.

## PAYMENT METHOD: FULL PAYMENT DUE WITH ORDER

\_ Check (make check payable to: NAR Expo)

\_ Credit Card (Check here to have invoice sent with online credit card payment information.)

## Remit Signed Form With Payment To:

Fred Champagne • NAR Expo c/o Hall-Erickson, Inc. • 98 E. Chicago Avenue, Suite 201 • Westmont, IL 60559 Phone: 800.752.6312 • E-mail: <u>nar@heiexpo.com</u>